

TECHNICAL DATA SHEET



SPRAY FILLER

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Product Description	SPRAY FILLER is a two component polyester putty based on unsaturated polyester resins.
Characteristics	<ul style="list-style-type: none">▫ very easy to apply.▫ 2-components.▫ does not drip.▫ can be sanded both dry and wet.▫ excellent bond on metals, polyester.▫ can be used as finishing layer.▫ covers and equalizes small dents.
Application Areas	<ul style="list-style-type: none">▫ preparation layer of uneven metal and polyester surfaces before varnishing.▫ finishing layer after repairs with Metal Plastic
Packaging	Colour : Off White Packaging : metal tins of 1 LT
Shelf Life	12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.
Technical Data	Base : preaccelerated non saturated polyester resins Consistence : liquid Curing sytem : Chemical reaction Open Time (*) : 20-30 minutes Curing Time (*) : 2-3 hours Specific Gravity : 1,60 (*)these values can vary depending on environment factors such as temperature, humidity and type of substrate

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Substrates :

Substrates : Metals, polyester, GRP

Substrates must be clean, dry and free of dust and grease

Preparation : Remove rests of rust, rough sanding will improve adhesion.

Application :

Application Method :

- Mix the amount to be used with 3% in weight (or 5 % in volume) of hardener until the mass is homogenous.
- Apply a thin layer of Spray Filler with a pneumatic paint spray pistol (pressure 2,5-3,5 bar, opening 2-2.5 mm). If necessary several layers may be applied with intervals of 5-10 minutes.
- Can be sanded dry or wet after hardening.

Application Temperature : +10°C until +25°C

Clean with : acetone

Repair with : Spray Filler

Transport Safety Information

Road : ADR : 3.31c

Sea : IMDG : Class 3.3

Air : ICAO/IATA-DGR : Pkg Grp III

UN-Nr : 1263

Labelling

Symbol : Xi - Irritating

R-Sentences : 10-36/37

S-Sentences : 9-16-23-29

Contains : Styrene

Safety Recommendations

- Take the usual hygienic measures
- Wear half face mask, safety glasses and gloves
- work area should be well areated

Remarks

- Shake can thoroughly before application
- Do not use on thermoplastic acryl based paints

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The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.